

RDTFS800 POWDER SHAKER SETTINGS

The following settings are for a RDTFS800 unit when paired with a Roland TY-300

PRINT MODES		PRINT SPEEDS			SHAKER PARAMETERS					
Resolution (DPI)	Pass	m2/h	ft2/h	LM/h	Pre-Heater Temperature (Setting/Display)	Heater Temperature (Setting/Display)	Feed Speed	Dusting Strength	Shaking Strength	Roll Speed
1200x1200	8	4.9	52.7	6.4	70/60	150/125	20	40	50	10
900x1200	6	8.3	88.9	10.9	70/60	150/125	30	40	50	10
600x1200	6	10.9	117.3	14.3	70/60	150/125	40	40	50	10
900x600	4	12.3	132.7	16.2	70/60	150/125	50	40	50	10
600x600	4	17.5	188.1	23.0	70/60	150/125	70	40	50	10
600x600	3	22.9	246.8	30.2	70/60	150/125	90	40	50	10

CONDITION	
Profile	Generic Film Dark
Data	
Data size	200mm x 200mm
Powder	S-POWDER
Film	S-F328-30



Recommended environmental operating state for Printer.	18-28°C 64-82°F with recommended 24°C 75°F
	Humidity 30%-70% with 50% Recommended.